

Drufosmart Approximate Heating and Cooling Times

Plastic	Thickness	Heating Time	Cooling Time
Essix ACE® Plastic	.030" / ¾ mm	0:01:00	0:00:30
	.035" / ⅞ mm	0:01:00	0:00:30
	.040" / 1 mm	0:01:05	0:00:30
Essix® PLUS™ Plastic	.035" / ⅞ mm	0:01:20	0:00:30
	.040" / 1 mm	0:01:25	0:00:30
Essix C+® Plastic	.040" / 1 mm	0:01:30	0:02:00
Essix® Nightguard Laminate	.120" / 3 mm	0:02:00	0:04:00
Essix Tray Rite® Plastic	.020" / ½ mm	0:00:55	0:00:30
Essix® Model Duplication Material	.040" / 1 mm	0:01:10	0:00:30
	.060" / 1½ mm	0:01:15	0:00:30
	.080" / 2 mm	0:01:20	0:01:00
Essix A+® Plastic	.020" / ½ mm	0:01:00	0:00:30
	.030" / ¾ mm	0:01:00	0:00:30
	.040" / 1 mm	0:01:05	0:00:30
	.060" / 1½ mm	0:01:10	0:00:30
	.080" / 2 mm	0:01:30	0:00:30
	.120" / 3 mm	0:02:10	0:00:30
Essix® Sports Mouthguard Material	.120" / 3 mm	0:02:00	0:04:00
	.160" / 4 mm	0:02:10	0:04:00
Essix® Laminated Sports Mouthguard Material	.160" / 4 mm	0:02:00	0:04:00
	.200" / 5 mm	0:02:25	0:06:00
Dreve Biolon	.080" / 2 mm	0:01:45	0:01:50
	.120" / 3 mm	0:02:15	0:02:20
Dreve Kombiplast	.070" / 1.8 mm	0:01:30	0:02:30
	.120" / 3 mm	0:01:50	0:03:30
Dreve Drufosoff® Pro	.120" / 3 mm	0:02:15	0:07:00
Dreve Drufosoff® Sports Mouthguard Material	.040" / 1 mm	0:00:45	0:03:00
	.060" / 1½ mm	0:01:00	0:03:00
	.080" / 2 mm	0:01:05	0:03:30
	.120" / 3 mm	0:01:50	0:06:00
	.160" / 4 mm	0:02:10	0:07:00